



1 Black

2 White

3 Citron Yellow

4 Medium Yellow

5 Dark Yellow

6 Orange

7 Yellow Ochre

8 Light Red

9 Bright Red

10 Carmine Red

11 Bordeaux Red

12 Pink

13 Light Blue

14 Medium Blue

Ultra Blue 15

Dark Blue 16

Turquoise 17

Violet 18

Light Green 19

Fir Green 20

Brilliant Green 21

Light Brown 22

Dark Brown 23

Light Gold 75

Medium Gold 76

Dark Gold 77

Copper 78

Silver 79



Special colors are available upon request. Color samples are intended as representations only. Variations in ink application, substrate color or brilliance may affect production color results. Therefore, users should always test ink performance for its suitability in the intended application. No warranty or guarantee is expressed or implied by ITW Trans Tech.



Trusted Partner for Your Product Decorating Needs

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