

TEST REPORT

Test Report # 21H-020790 Date of Report Issue: September 14, 2021
Date of Sample Received: September 8, 2021 Pages: Page 1 of 21

CLIENT INFORMATION:

Company: ITW Trans Tech
Recipient: Prasanth Bijjam
Recipient Email: pbijjam@itwids.com



SAMPLE INFORMATION:

Description:	Hardener BH-N	Purchase Order Number:	-
Assortment:	-	Toy Co./Agency:	-
SKU/style No.:	-	Country of Origin:	Germany
Factory/Supplier/Vendor:	-	Labeled Age Grade:	-
Country of Distribution:	Worldwide	Recommended Age Grade:	-
Quantity Submitted:	1 lot	Tested Age Grade:	-
Testing Period:	09/08/2021 – 09/14/2021		

OVERALL RESULT:

 **PASS**

Refer to page 2 for test result summary and appropriate notes.

QIMA Testing (HK) Limited



Loska Yeung Lok Ka
Assistant Manager, Chemical Laboratory

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TEST RESULTS SUMMARY:

At the request of the client, the following tests were conducted:

CONCLUSION	TEST(S) CONDUCTED
PASS	CPSIA Section 106 & ASTM F963-17 Toy Safety, Clause 4.3.5 Total Elements Screening in Paint and Similar Surface Coatings
PASS	ASTM F2923-20 Consumer Product Safety for Children’s Jewelry, Clause 8 Total Elements Screening in Paint and Surface Coatings
PASS	ASTM F2923-20 Consumer Product Safety for Children’s Jewelry, Clause 5 Total Lead in Paint and Surface Coatings
PASS	ASTM F2999-19 Adult Jewelry, Clause 5 & 7 Total Elements Screening in Paint and Surface Coatings
PASS	CPSIA Section 101 & 16 CFR 1303, Total Lead in Paints and Surface Coatings
PASS	Washington Revised Code Section 70.240.020, Cadmium in Paints and Surface Coatings of Children’s Product [#]
PASS	The Illinois Lead Poisoning Prevention Act (LPPA) (410 ILCS 45/6), Total Lead in Paints and Surface Coatings of Children’s Jewelry and Childcare Articles
PASS	Minnesota Chapter 347-S.F. No. 2510, Total Cadmium Screening in Children’s Jewelry
PASS	Maryland Chapter 578 (House Bill 145), Total Cadmium in Children’s Jewelry
PASS	Connecticut Public Act 10-113 (Substituted House Bill 5314), Total Cadmium Content in Children’s Jewelry
PASS	California Proposition 65, Phthalates (DBP, BBP, DEHP, DINP, DIDP, DnHP)
PASS	Washington Revised Code Section 70.240.020, Phthalates in Children’s Product
PASS	16 CFR 1307 Prohibition of Children’s Toys and Child Care Articles Containing Specified Phthalates (DBP, BBP, DEHP, DINP, DHEXP / DnHP, DCHP, DIBP, DPENP)
PASS	Canadian Toys Regulations SOR/2011-17 as Amended, Item 23 – Total Elements Screening in Paints and Surface Coatings
PASS	Canadian Toys Regulations SOR/2011-17 as Amended, Item 23 – Total Lead and Mercury in Paints and Surface Coatings
PASS	Canadian Surface Coating Materials Regulations SOR/2016-193, Total Lead and Mercury in Paints and Surface Coatings
PASS	Mexican Environmental Health NOM-252-SSA1-2011, Total Elements Screening from Toys and School Supplies

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DETAILED RESULTS:

CPSIA Section 106 & ASTM F963-17 Toy Safety, Clause 4.3.5 Total Elements Screening in Paint and Similar Surface Coatings

Test Method: ASTM F963-17 Clause 8.3.1
 Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	---	---	---	---	Soluble Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Antimony (Sb)	ND	---	---	---	---	60
Total Arsenic (As)	ND	---	---	---	---	25
Total Barium (Ba)	ND	---	---	---	---	1000
Total Cadmium (Cd)	ND	---	---	---	---	75
Total Chromium (Cr)	ND	---	---	---	---	60
Total Lead (Pb)	ND	---	---	---	---	90
Total Mercury (Hg)	ND	---	---	---	---	60
Total Selenium (Se)	ND	---	---	---	---	500
Conclusion	PASS	---	---	---	---	

Note:

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit: Sb, As, Ba, Cd, Cr, Pb, Hg = 20ppm; Se = 50ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:

The total heavy metals screening results do not exceed the soluble heavy metal limits, therefore, further soluble analyses were not conducted.

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DETAILED RESULTS:

ASTM F2923-20 Consumer Product Safety for Children’s Jewelry, Clause 8 Total Elements Screening in Paint and Surface Coatings

Test Method: ASTM F963-17 Clause 8.3.1
 Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	---	---	---	---	Soluble Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Antimony (Sb)	ND	---	---	---	---	60
Total Arsenic (As)	ND	---	---	---	---	25
Total Barium (Ba)	ND	---	---	---	---	1000
Total Cadmium (Cd)	ND	---	---	---	---	75
Total Chromium (Cr)	ND	---	---	---	---	60
Total Mercury (Hg)	ND	---	---	---	---	60
Total Selenium (Se)	ND	---	---	---	---	500
Conclusion	PASS	---	---	---	---	

Note:

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit: Sb, As, Ba, Cd, Cr, Hg = 20 ppm; Se = 50 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:

The total heavy metals screening results do not exceed the soluble heavy metal limits, therefore, further soluble analyses were not conducted.

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DETAILED RESULTS:

ASTM F2923-20 Consumer Product Safety for Children’s Jewelry, Clause 5 Total Lead in Paint and Surface Coatings

Test Method: CPSC-CH-E-1003-09.1
 Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	---	---	---	---	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	---	---	---	---	90
Conclusion	PASS	---	---	---	---	

Note:

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 20 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

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DETAILED RESULTS:

ASTM F2999-19 Adult Jewelry, Clause 5 & 7 Total Elements Screening in Paint and Surface Coatings

Test Method: ASTM F963-17 Clause 8.3.1
 Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	---	---	---	---	Soluble Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Antimony (Sb)	ND	---	---	---	---	60
Total Arsenic (As)	ND	---	---	---	---	25
Total Barium (Ba)	ND	---	---	---	---	1000
Total Cadmium (Cd)	ND	---	---	---	---	75
Total Chromium (Cr)	ND	---	---	---	---	60
Total Lead (Pb)	ND	---	---	---	---	600*
Total Mercury (Hg)	ND	---	---	---	---	60
Total Selenium (Se)	ND	---	---	---	---	500
Conclusion	PASS	---	---	---	---	

Note:

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit: Sb, As, Ba, Cd, Cr, Pb, Hg = 20 ppm; Se = 50 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:

*Total limit

The total heavy metals screening results do not exceed the soluble heavy metal limits, therefore, further soluble analyses were not conducted.

DETAILED RESULTS:

CPSIA Section 101 & 16 CFR 1303, Total Lead in Paints and Surface Coatings

Test Method: CPSC-CH-E-1003-09.1
 Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	---	---	---	---	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	---	---	---	---	90
Conclusion	PASS	---	---	---	---	

Note:

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 20 ppm)

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DETAILED RESULTS:

Washington Revised Code Section 70.240.020, Cadmium in Paints and Surface Coatings of Children’s Product

Test Method: CPSC-CH-E-1003-09.1 (Modified)[#]
 Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	---	---	---	---	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Cadmium (Cd)	ND	---	---	---	---	40
Conclusion	PASS	---	---	---	---	

Note:

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 20 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

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DETAILED RESULTS:

The Illinois Lead Poisoning Prevention Act (LPPA) (410 ILCS 45/6), Total Lead in Paints and Surface Coatings of Children’s Jewelry and Childcare Articles

Test Method: CPSC-CH-E-1003-09.1
 Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	---	---	---	---	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	---	---	---	---	40
Conclusion	PASS	---	---	---	---	

Note:
 ppm (Parts per million) = mg/kg (Milligrams per kilogram)
 LT = Less than
 ND = Not detected (Reporting Limit = 20 ppm)
 Composite results are based on specimen of least mass resulting in highest potential concentration.

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DETAILED RESULTS:

Minnesota Chapter 347-S.F. No. 2510, Total Cadmium Screening in Children’s Jewelry

Test Method: ASTM F963-11 Clause 8.3.1
 Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	---	---	---	---	Soluble Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Cadmium (Cd)	ND	---	---	---	---	75
Conclusion	PASS	---	---	---	---	

Note:

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 20 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:

The total cadmium screening results did not exceed the soluble cadmium limit, therefore, further soluble analyses were not conducted.

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DETAILED RESULTS:

Maryland Chapter 578 (House Bill 145), Total Cadmium in Children’s Jewelry

Test Method: ASTM F963-11 Clause 8.3.1

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	---	---	---	---	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Cadmium (Cd)	ND	---	---	---	---	75
Conclusion	PASS	---	---	---	---	

Note:

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 20 ppm)

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DETAILED RESULTS:

Connecticut Public Act 10-113 (Substituted House Bill 5314), Total Cadmium Content in Children's Jewelry

Test Method: ASTM F963-11 Clause 8.3.1

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	---	---	---	---	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Cadmium (Cd)	ND	---	---	---	---	75
Conclusion	PASS	---	---	---	---	

Note:

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LT = Less than

ND = Not detected (Reporting Limit = 20 ppm)

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DETAILED RESULTS:

California Proposition 65, Phthalates (DBP, BBP, DEHP, DINP, DIDP, DnHP)

Test Method: CPSC-CH-C1001-09.4
 Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No.	1	---	---	---	Limit (mg/kg)	
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Dibutyl phthalate (DBP)	84-74-2	ND	---	---	---	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	---	---	---	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	---	---	---	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	---	---	---	1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	---	---	---	1000
Di-n-hexyl phthalate (DnHP)	84-75-3	ND	---	---	---	1000
Conclusion		PASS	---	---	---	

Note:
 mg/kg (Milligrams per kilogram) = ppm (Parts per million) = 0.0001 % m/m (Percent by mass)
 LT = Less than
 ND = Not detected (Reporting Limit = 300 mg/kg)
 Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:
 The specification is quoted from client's requirement.

DETAILED RESULTS:

Washington Revised Code Section 70.240.020, Phthalates in Children’s Product

Test Method: CPSC-CH-C1001-09.4
 Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No.		1	---	---	---	Limit (mg/kg)
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Dibutyl phthalate (DBP)	84-74-2	ND	---	---	---	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	---	---	---	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	---	---	---	1000
Di-n-octyl phthalate (DnOP)	117-84-0	ND	---	---	---	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	---	---	---	1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	---	---	---	1000
	Sum	ND	---	---	---	1000
	Conclusion	PASS	---	---	---	

Note:
 mg/kg (Milligrams per kilogram) = ppm (Parts per million) = 0.0001 % m/m (Percent by mass)
 LT = Less than
 ND = Not detected (Reporting Limit = 300 mg/kg)
 Composite results are based on specimen of least mass resulting in highest potential concentration.

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DETAILED RESULTS:

16 CFR 1307 Prohibition of Children’s Toys and Child Care Articles Containing Specified Phthalates (DBP, BBP, DEHP, DINP, DHEXP / DnHP, DCHP, DIBP, DPENP)

Test Method: CPSC-CH-C1001-09.4
 Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No.	1	---	---	---	Limit (mg/kg)
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Dibutyl phthalate (DBP)	84-74-2	ND	---	---	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	---	---	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	---	---	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	---	---	1000
Di-n-hexyl phthalate (DHEXP / DnHP)	84-75-3	ND	---	---	1000
Dicyclohexyl phthalate (DCHP)	84-61-7	ND	---	---	1000
Diisobutyl phthalate (DIBP)	84-69-5	ND	---	---	1000
Di-n-pentyl phthalate (DPENP)	131-18-0	ND	---	---	1000
Conclusion	PASS	---	---	---	

Note:
 mg/kg (Milligrams per kilogram) = ppm (Parts per million) = 0.0001 % m/m (Percent by mass)
 LT = Less than
 ND = Not detected (Reporting Limit = 300 mg/kg)
 Composite results are based on specimen of least mass resulting in highest potential concentration.

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DETAILED RESULTS:

**Canadian Toys Regulations SOR/2011-17 as Amended, Item 23 –
Total Elements Screening in Paints and Surface Coatings**

Test Method: ASTM F963-17 Clause 8.3.1
Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	---	---	---	---	Leachable
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Limit (ppm)
Total Antimony (Sb)	ND	---	---	---	---	1000
Total Arsenic (As)	ND	---	---	---	---	1000
Total Barium (Ba)	ND	---	---	---	---	1000
Total Cadmium (Cd)	ND	---	---	---	---	1000
Total Lead (Pb)	ND	---	---	---	---	90*
Total Mercury (Hg)	ND	---	---	---	---	10*
Total Selenium (Se)	ND	---	---	---	---	1000
Conclusion	PASS	---	---	---	---	

Note:

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit: Pb, Hg = 10 ppm; Sb, As, Ba, Cd, Se = 50 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:

*Total limit

The results of total elements screening did not exceed the limits of leachable elements, therefore further analysis of leachable elements was not conducted.

DETAILED RESULTS:

**Canadian Toys Regulations SOR/2011-17 as Amended, Item 23 –
Total Lead and Mercury in Paints and Surface Coatings**

Test Method: ASTM F963-17 Clause 8.3.1
Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	---	---	---	---	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	---	---	---	---	90
Total Mercury (Hg)	ND	---	---	---	---	10
Conclusion	PASS	---	---	---	---	

Note:

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 10 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

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DETAILED RESULTS:

Canadian Surface Coating Materials Regulations SOR/2016-193, Total Lead and Mercury in Paints and Surface Coatings

Test Method: ASTM F963-16 Clause 8.3.1
 Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	---	---	---	---	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	---	---	---	---	90
Total Mercury (Hg)	ND	---	---	---	---	10
Conclusion	PASS	---	---	---	---	

Note:

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 10 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

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DETAILED RESULTS:

Mexican Environmental Health NOM-252-SSA1-2011, Total Elements Screening from Toys and School Supplies

Test Method: ASTM F963-17 Clause 8.3.1
 Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Toy Material except Modelling Clay

Specimen No.	1	---	---	---	---	Soluble Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Antimony (Sb)	ND	---	---	---	---	60
Total Arsenic (As)	ND	---	---	---	---	25
Total Barium (Ba)	ND	---	---	---	---	1000
Total Cadmium (Cd)	ND	---	---	---	---	75
Total Chromium (Cr)	ND	---	---	---	---	60
Total Lead (Pb)	ND	---	---	---	---	90
Total Mercury (Hg)	ND	---	---	---	---	60
Total Selenium (Se)	ND	---	---	---	---	500
Conclusion	PASS	---	---	---	---	

Note:

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit: Sb, As, Ba, Cd, Cr, Pb, Hg = 20 ppm; Se = 50 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration

Remark:

The total heavy metals screening results do not exceed the soluble heavy metal limits, therefore, further soluble analyses were not conducted.

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SPECIMEN DESCRIPTION:

Specimen No.	Specimen Description	Location
1	Clear ink	1203011 HAEDNER BH/N

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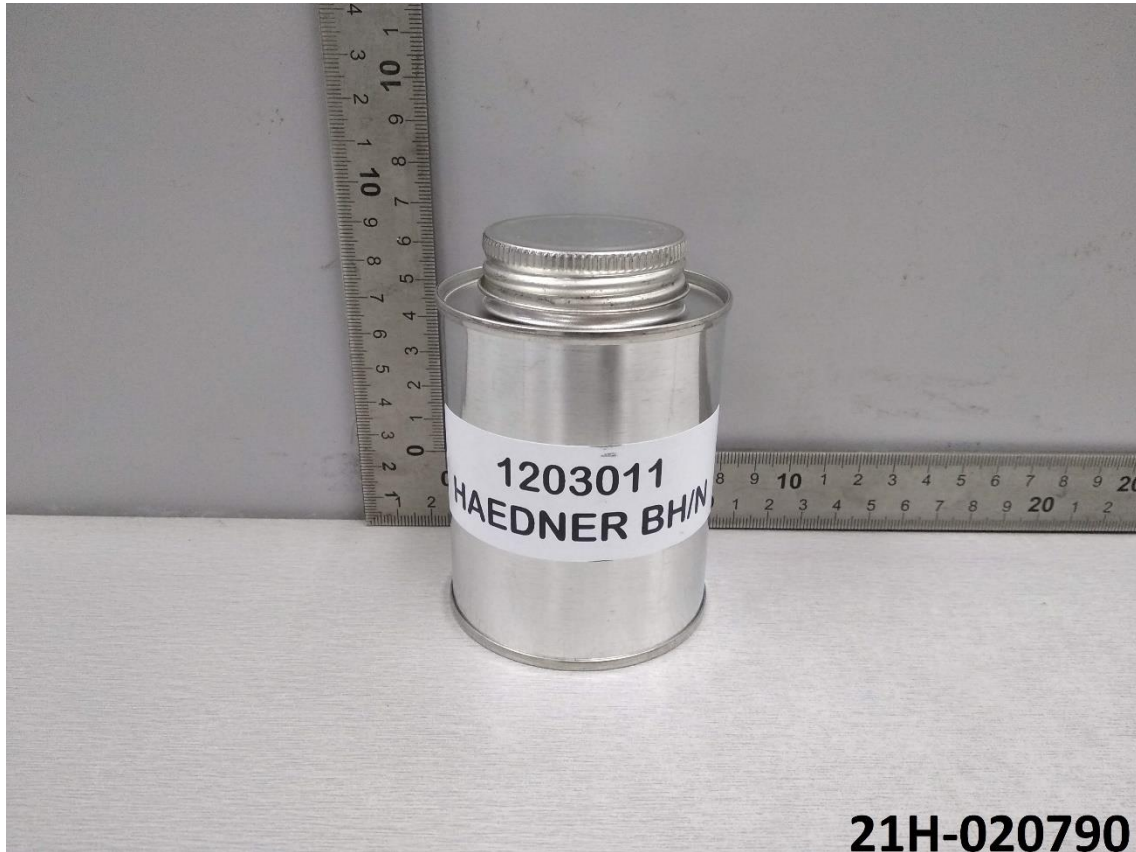
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SAMPLE PHOTO:



-End Report-

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